



CERTIFICATE EN ISO 3834-2

Raja - Moravia, spol. s r.o.
Mezníkova 273/13, CZ-616 00 Brno-Žabovřesky
Manufacturing place: Osová Bitýška 333, CZ-594 53 Osová
Bitýška
ID No.: 25338528

Certification Body No. 3170 accredited by CAI (ČIA, o.p.s.)
according to ČSN EN ISO IEC 17065:2013

hereby confirms that the company has been examined and fulfils
the requirements of welding process within the following scope of certification:
ČSN EN ISO 3834-2:2022


For the type of product/process:

**Production of metal tanks, pans, reservoirs and containers for hydraulic and
electrical equipment.**

Welding methods:	135 (tMAG) partly mechanized welding and 141 (TIG) manual welding 783 (OS) full mechanized welding acc. to EN ISO 4063
Base materials:	Material group 1.1, 1.2, 8.1 acc. to ISO/TR 15608 within a scope of qualified WPQR
Welding supervision:	Roman Tejkal, EWE; „C“ 6.2.2 */ , external born: 19.06.1983
Deputy:	--
Test No:	5422007/01
Certificate awarded on:	08.02.2023
Valid until:	07.02.2026
Registration number:	3170/001/23

Prague, 10.02.2023




Ing. Tamara Remišová
COV TÜV NORD Czech, s.r.o.

*/ Qualification of welding supervision in accordance with a document EA 6/02 M:2013, EN ISO 14731:2019.
The documents used by the above-mentioned manufacturer are in accordance with the requirements acc. to EN
ISO 3834-5, incl. EN ISO standards and other standards and regulations.
The report from the last audit is an integral part of the certificate.

Certificate No.: 3170/001/23, Annex No.1

Support of welding coordinator Mr. Milan Měcháček, internal, born: 26.05.1982

- Basic level – „B“ – Article 6.2.4

Qualification of valid welding procedures should be adhered to during the welding process, and conditions for the performance of welder practical exams must be fulfilled in accordance with relevant standards and regulations for given area.

Welding processes (acc. to EN ISO 4063):	Material groups (dle CEN ISO/TR 15608):
135 partly mechanized welding	1.1, 1.2, 8.1
141 manual welding	1.1, 8.1
783 full mechanized welding	8.1, 1, 2

Product standards: EN 1090-2

General requirements:

According to ČSN EN ISO 3834-2

Certificate revocation

Certification Body, which has issued this certificate, may revoke this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was performed properly according to respective standards
- approved welding supervision is no longer available to the full extent
- valid welder and welding personnel certificates according to respective standards are not available
- welding according to respective standards is being carried out by welders and welding personnel that have not passed appropriate exams
- other conditions according to respective standards are no longer being fulfilled
- Certification Body is not allowed to perform yearly surveillance audits
- company waives the right to the certificate.

After certificate revocation, the company should confirm the certificate revocation to the Certification Body in writing.

If a valid certificate is to be renewed, it is necessary to request the Certification Body to extend the validity of the certificate at least **2 months** before the period of validity of the current certificate expires.

Distribution list:

1. Customer
2. Documents